

## TECHNICAL DATA SHEET

### RENOLIT ALKORPLUS SIDE BY SIDE WELDING BAND - Type 81113T20

#### Application:

1,5 mm thickness and reinforced membrane for the welding of side by side or *Testa* system. To execute this type of welding with the best result, it is imperative to use also 81006-geotextile fleece. Delivered in 20 m long and 15 cm wide rolls.

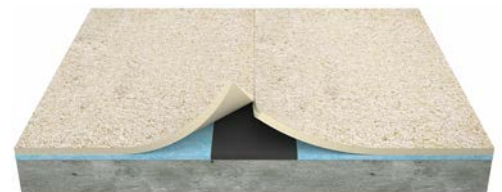
**TECHNICAL DATA SHEET** according to the European standard EN 15836, Plastics — Plasticized poly vinyl chloride (PVC-P) membranes for in ground swimming pools — Part 2: Reinforced membranes of nominal thickness equal to or greater than 1,5 mm

Characteristic	Value	Test Method
<b>Composition specifications</b>		
Mass per unit area	1,8 ± 0,1 kg/m <sup>2</sup>	EN 1849-2
Reinforcement	3 x 3 PET 110 Tex	
Water absorption	≤ 1 % of mass	EN ISO 62 Method 1
CaCO <sub>3</sub> content	≤ 3 % of mass	Atomic absorption spectrometry
<b>Dimensional specifications</b>		
Mean thickness	1,5 mm ± 5%	EN 1849-2
<b>Mechanical specifications</b>		
Tensile strength	≥ 1,1 KN/50 mm	EN 12311-2 A
Elongation at break	18 ± 3 %	EN 12311-2 A
Tear resistance	≥ 180 N	EN 12310-2
Dimensional stability	≤ 0,5 %	EN 1107-2
Resistance to foldability at low temperature	≤ -20 °C	EN 495-5
Peel resistance of joints	≥ 80 N/50mm	EN 12316-2
Watertightness	< 1 x 10 <sup>-3</sup> l/m <sup>2</sup> .day according EN 16582-1	EN 14150
<b>Durability specifications</b>		
Resistance to an artificial ageing of 19 GJ/m <sup>2</sup> (6000 h)	≥ 3 according EN 20105-A02	EN ISO 4892-2:2006 Method A cycle n°1
Resistance to action of microorganisms	Mass Loss ≤ 3 %	EN ISO 846:1997 / D
Resistance to streptovorticium reticulum bacteria ATCC 25607	No Stains	EN ISO 846:1997 / C
Chlorine resistance	Rating ≥ 3	EN 15836 Annex C
Resistance to staining agents	Rating ≥ 2	EN 15836 Annex D

The composition of the membrane conforms to European legislation (CMR content cat. 1 and 2 less than 0.1% - Sum of Pb, Cd, Hg, Cr (IV) and As less than 100 mg/kg).

#### Storage Conditions:

The rolls must be stored horizontally in their original packaging in a dry room at a moderate ambient temperature (15 – 25 °C).



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